# AIRLOCKER ARB

## AIR OPERATED LOCKING DIFFERENTIAL

**RD125** 

Dana 35,non C-clip,30 SPL,3.54 & UP

PARTS L	.IST			
ITEM#	QTY	DESCRIPTION	PART#	NOTES
1	1	SEAL HOUSING O-RINGS (PK OF 2)	160235-2	1
2	1	SEAL HOUSING KIT	081801SP	
3	2	SHIM KIT	SHK003	
*	2	MASTER SHIM	150325	
4	1	BONDED SEAL	160701SP	
5	1	CLUTCH GEAR & WAVESPRING KIT	050903SP	
6	1	SPIDER BLOCK	070503SP	
7	1	LONG CROSS SHAFT	061302SP	
8	1	SIDE GEAR	SEE NOTE	3
9	1	COUNTERSUNK SCREW (PK OF 2)	200213SP	
10	1	RETAINING PIN SET (PK OF 4)	120601SP	
11	2	TAPERED ROLLER BEARING	160109	2
12	1	FLANGE CAP KIT	028504SP	
13	1	WAVESPRING	150702SP	
14	1	SPLINED SIDE GEAR	SEE NOTE	3
15	2	SHORT CROSS SHAFT	061402SP	
16	4	PINION GEAR	SEE NOTE	3
17	4	PINION THRUST WASHER	SEE NOTE	4
18	2	SIDE GEAR THRUST WASHER	SEE NOTE	4
19	1	DIFFERENTIAL CASE	013106SP	
*	1	BULKHEAD FITTING KIT (BANJO TYPE)	170114	5
*	1	AIR LINE (6mm DIA X 6m LONG)	170314	5
*	1	SOLENOID VALVE (12V)	180103	
*	1	SWITCH RR LOCKER	180224	
*	1	CABLE TIE (PK OF 25)	180305	
*	1	OPERATING & SERVICE MANUAL	210200	
*	1	INSTALLATION GUIDE	2102125	

\* Not illustrated in exploded view

#### **NOTES**

- 1 For replacement O-rings use only BS133 Viton 75.
- 2 For replacement bearing use Timken part # LM501349 / LM501310.
- 3 Available only as complete 6 gear set # 728J031
- 4 Available only as complete thrust washer kit #730J01
- 5 All diffs produced before #17070001 came with 4mm air connection system. For information contact ARB.
- Newer OEM Dana 35 ring and pinion sets use 7/16" bolts. The flange holes of the Air Locker must be reamed from Ø3/8" to Ø7/16" to suit.
- Some OEM Dana 35 drive pinion gears extend too far into the centre and converge with the differential carrier. Refer to ring and pinion modification note (Section 5.6) for correction.
- 30 spline Dana 35 is a performance upgrade requiring aftermarket axle shafts.

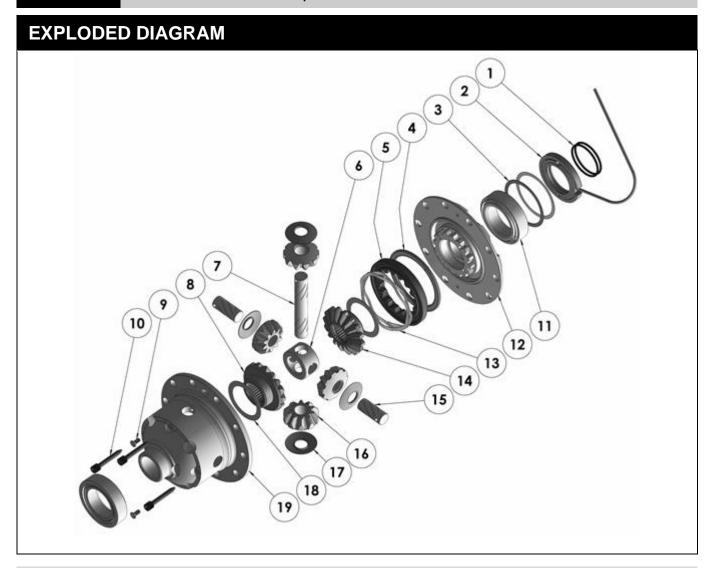




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### **SPECIFICATIONS**

Axle Spline 30 tooth, Ø33.3mm [1.31"]

Ratio Supported 3.54:1 & up Ring Gear ID 120.7mm [4.75"] Ring Gear OD 193mm [7.6"]

Ring Gear Bolts 8 bolts on Ø146mm [5.75"]

Ring Gear Torque 75Nm [55 ft-lb]

Backlash 0.15-0.25mm [0.006-0.010"]

Bearing Cap Torque 75Nm [55 ft-lb]

